

TP15KC-KX

Two-Post Clear Floor Lift

(Symmetric)

15,000 lbs. Capacity

(3,750 lbs. Max per Arm)



ASSEMBLY & OPERATION INSTRUCTION MANUAL

IMPORTANT NOTES

READ THE INSTALLATION AND OPERATION MANUAL IN ITS ENTIRETY BEFORE ATTEMPTING TO INSTALL THE LIFT.

- Do not install this lift on any surface other than concrete, confirming to minimum specifications.
- Do not install this lift over expansion joints or cracks. Check with building architect.
- Do not install this lift on a second floor with a basement beneath without written authorization from building architect.
- Do not install this lift outdoors unless special consideration has been made to protect the power unit from inclement weather conditions.
- A level floor is recommended for proper installation and operation. Concrete should be a minimum of 4-1/4" thickness and 3,000 psi tensile strength with steel or fiber mesh reinforcement.
- The lift is intended to raise the entire body of the vehicle. Do not attempt to lift only part of the vehicle. Improper use of this equipment could result in damage to the lift, yourself or other property.
- The lift is intended to lift vehicles only. It is not designed to lift any person or equipment containing persons.
- Users of this equipment should be qualified, responsible and should follow the operation and safety guidelines set forth in this manual.
- For specifications on concrete pads, please call for technical assistance.
- Improper installation can cause damage or injury. The Manufacturer will NOT assume liability for loss or damage of any kind, expressed or implied, resulting from improper installation to use of this product.

DEFINITION

Surface Mounted, Two-Post, Clear-Floor Lift with Overhead Beam, Hydraulic 'chain-over' Drive, 15,000 lbs. Capacity.

The name / model numbers are designated below:

Model number TP15KCX -Symmetric Swing Arms configuration

BASIC SPECIFICATIONS

Model	Description (Clear Floor)	Capacity	Lifting Time	Overall Height	Overall Width	Lifting height	Between Posts
TP15KCX	Symmetric	15,000 lbs.	50 Sec	179-3/8"	148-3/8"	76-1/2"	120-3/4"

PREPARATION

The installation of this lift is relatively simple and can be accomplished by 2 men in a few hours. The following tools and equipment are needed:

- 12 quarts of Non-Detergent / Non-Foaming Hydraulic Oil - SAE-10, AW 32 or equivalent
- Chalk line and 12' Tape Measure
- 4ft. Level
- Rotary Hammer Drill with 3/4" Masonry Drill Bit. (Core Drill Rebar Cutter also recommended)
- Hammer and Hex Key 'Allen' Wrench Set
- Metric Sockets and Open Wrench set - 13mm-30mm
- Medium Crescent Wrench and Medium Pipe Wrench
- Crow Bar for Shim Installation and Medium Flat Screwdriver
- Vise Grips, Needle Nose and Snap Ring Pliers

GENERAL INFORMATION

1. Carefully remove the crating and packing materials.

CAUTION! Be careful when cutting steel banding material as items may become loose and fall causing personal harm or injury.

2. Identify the components and check for damage or shortages.

Please contact your distributor immediately, if any damages or shortages are discovered.

Packing:

- The lift assembly is packaged into two columns as one piece.
- Every column comes with its cylinder, carriage, cables & chains, lifting arms, swivel pads, height extensions, hoses and overhead beam with the hardware box located in one of the columns.
- The electric-hydraulic motor pump is packaged separately and banded to top of lift package.

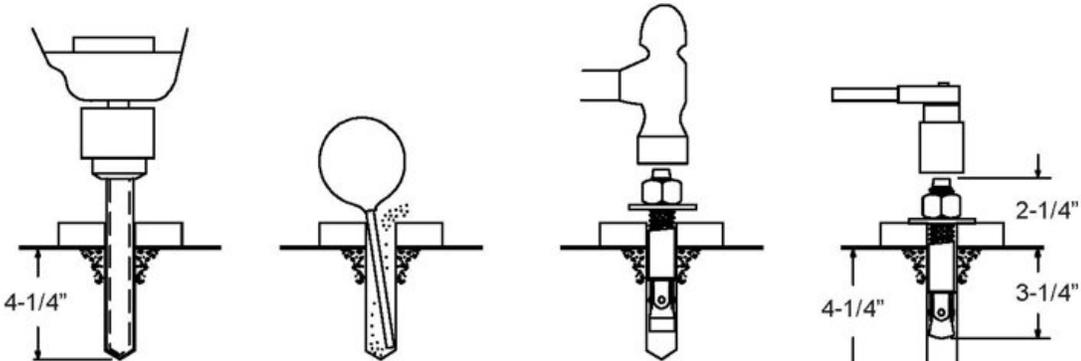


FOUNDATION and ANCHORING REQUIREMENTS

1. Concrete shall have compression strength of at least 3,000 PSI and a minimum thickness of 4-1/4" in order to achieve a minimum anchor embedment of 3-1/4". **NOTE:** When using the standard supplied 3/4" x 5-1/2" long anchors, if the top of the anchor exceeds 2-1/4" above the floor grade, you DO NOT have enough embedment.
2. Maintain a 6" minimum distance from any slab edge or seam. Hole to hole spacing should be a minimum 6-1/2" in any direction. Hole depth should be a minimum of 4-1/4".
3. **DO NOT** install on asphalt or other similar unstable surface. Columns are supported only by anchoring to floor.
4. Using the horseshoe shims provided, shim each column base as required until each column is plumb. If one column has to be elevated to match the plane of the other column, full size base shim plates should be used. Torque anchors to 130 ft-lbs. Shim thickness MUST NOT exceed 1/2" when using the 5-1/2" long anchors provided with the lift.
5. If anchors do not tighten to 130 ft-lbs. installation torque, replace the concrete under each column base with a 4' x 4' x 6" thick 3,000 PSI minimum concrete pad keyed under and flush with the top of existing floor. Allow concrete to cure before installing lifts and anchors (typically 2 to 3 weeks).

ANCHORING TIPS

1. Use a concrete hammer drill with a carbide tip, solid drill bit the same diameter as the anchor, 3/4" - (.775 to .787 inches diameter). Do not use excessively worn bits or bits which have been incorrectly sharpened.
2. Keep the drill in a perpendicular line while drilling.
3. Let the drill do the work. Do not apply excessive pressure. Lift the drill up and down occasionally to remove residue to reduce binding.
4. Drill the hole to depth of 2" deeper than the length of anchor. **NOTE:** Drilling thru concrete (recommended) will allow the anchor to be driven thru the bottom of foundation if the threads are damaged or if the lift will need to be relocated.
5. For better holding power blow dust from the hole.
6. Place a flat washer and hex nut over threaded end of anchor, leaving the nut almost flush with the top of the anchor bolt. Carefully tap anchor into hole. **Do not damage threads.** Tap anchor into the concrete until nut and flat washer are against base plate. **Do not use an impact wrench to tighten!** Tighten the nut, two or three turns on average after the concrete has cured (28-day cure). If the concrete is very hard only one or two turns may be required.



Drill holes using 3/4" carbide tipped masonry drill bit per ANSI standard B94.12.1977

Clean hole.

Run nut down just below impact section of bolt. Drive anchor into hole until nut and washer contact base.

Tighten nut with Torque wrench to 130 ft.-lbs.

INSTALLATION INSTRUCTIONS

STEP 1: (Selecting Site) Before installing your new lift, check the following:

1. **LIFT LOCATION:** Always use architects plans when available. Check layout dimension against floor plan requirements making sure that adequate space is available (**Fig. 2 & Fig. 3**).

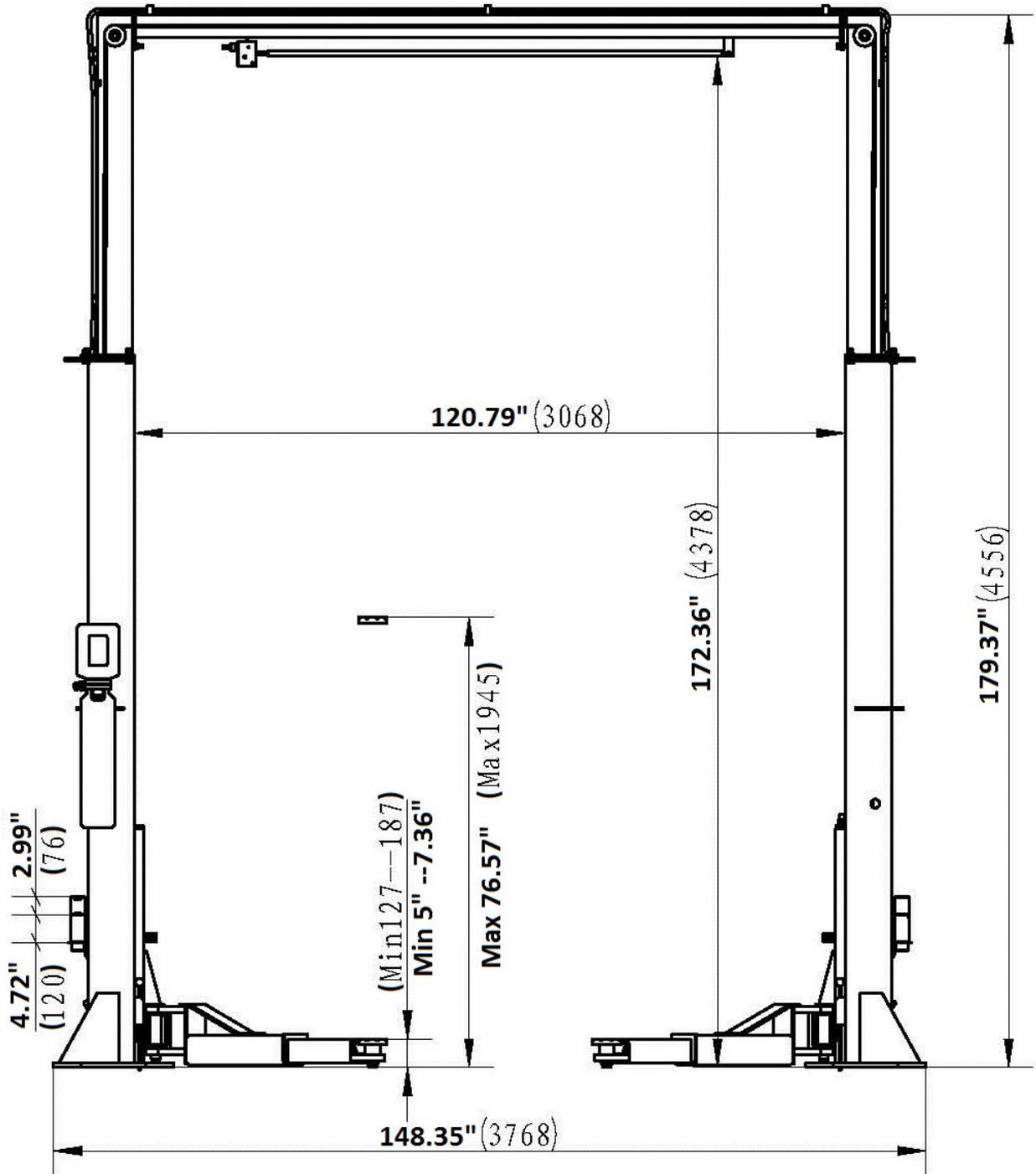


Fig. 2
TP15KCX

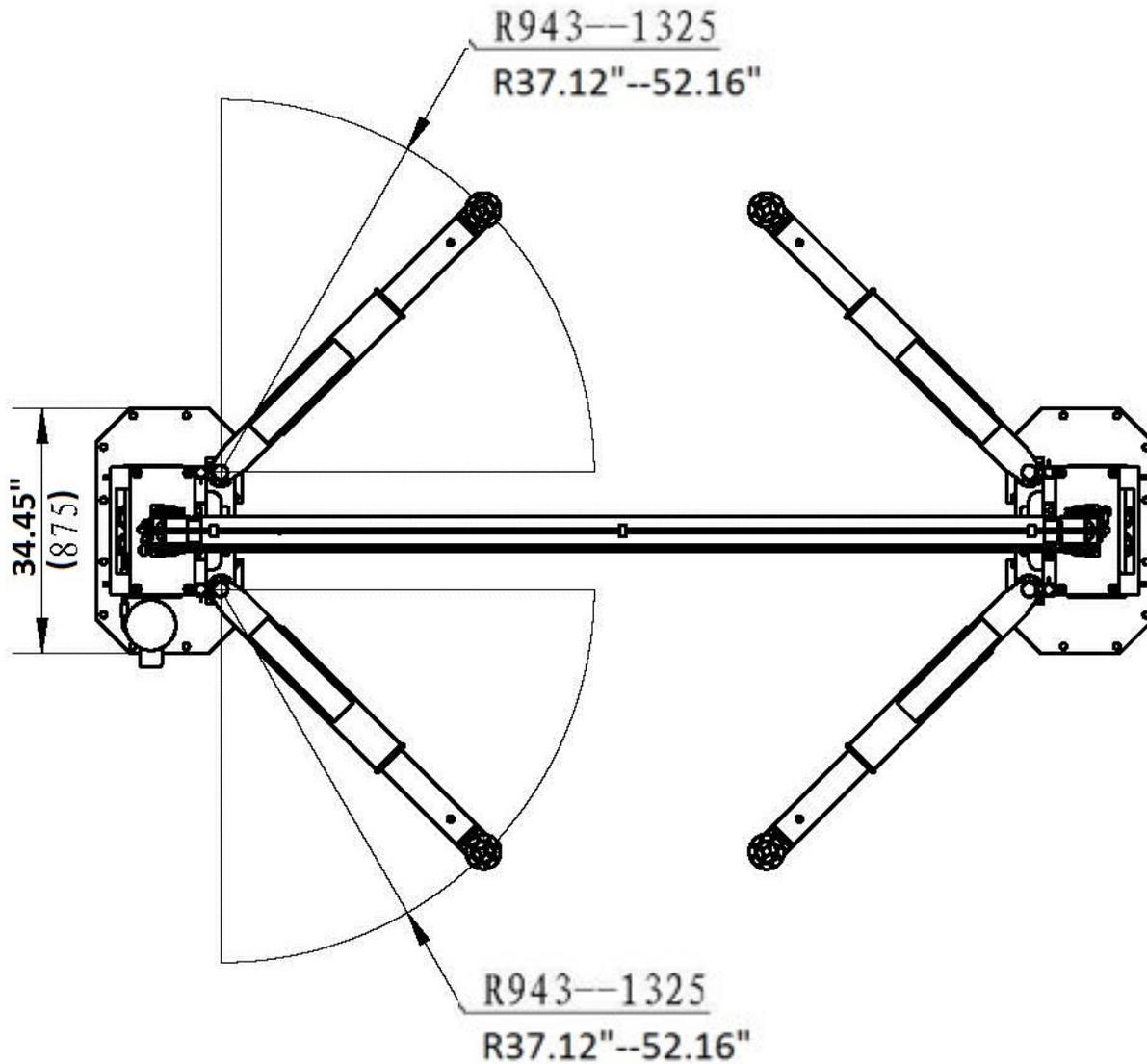


Fig. 3
(Column / Floor Layout)

- 1 **OVERHEAD OBSTRUCTIONS:** The area where the lift located should be free of overhead obstructions such as heaters, building supports, electrical lines etc. **(Figs 2 & 3.)**
- 2 **DEFECTIVE CONCRETE:** Visually inspect the site where the lifts will be installed and check for cracked or defective concrete.
- 3 **FLOOR REQUIREMENTS:** The lift should be installed on a 3000 PSI concrete with minimum of 4-1/4" thickness. The Floor should be level with-in gradients of $\leq 1/4"$ within area of the two columns = 148" x 35").

(See Details for Foundation Anchoring Requirements & Anchoring Tips on Page 4)

STEP 2: (Unloading & Unpacking)

1. After unloading the lift, place it near the intended installation location.
2. Remove the shipping bands and packing materials from the unit.
3. Remove the packing brackets and bolts holding the two columns together. (Do not discard bolts, they may be used in the assembling of the lift)
4. Take out the overhead beam, uprights, lifting arms, swivel pads, height extensions, hardware box, hoses, covers, etc., from the column. Check the quantity of each item with the parts list. If any missing, please contact with your dealer at once.

STEP 3: (Site Layout)

1. Determine which side will be the approach side.
2. Now determine which side you prefer the power unit to be located on. The MAIN column has the power-unit mounting bracket attached to the side, as shown in **(Fig. 4)**.

Note: the power unit column can be located on either side. It is helpful to try and locate the power side on the driver side of the vehicle when loaded on the lift, in order to save steps during operation.



Fig. 4

3. Once a location is determined, use a carpenter's chalk line to layout a grid for the post locations.
4. After the post locations are marked, use a chalk or crayon to make an outline of the posts on the floor at each location using the post base plates as a template.
5. Double check all dimensions and make sure that the layout is perfectly square.

STEP 4: (Installing MAIN COLUMN w/ Power Unit Bracket)

1. Before proceeding, double check measurements and make certain that the bases of each column are square and aligned with the chalk line.
2. Assemble the uprights to the columns **(Fig 5)**. Raise the column assembly to a vertical position **(Fig. 6)**.



Fig. 5

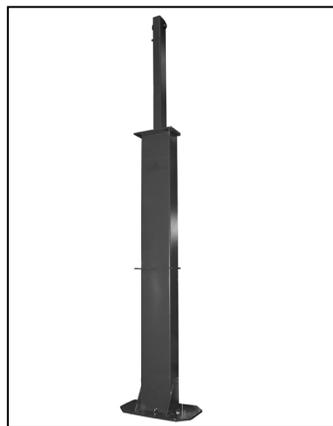


Fig. 6



Fig. 7

3. Using the base plate on the MAIN column as a guide, drill each anchor hole in the concrete approximately 5 1/2" deep using a rotary hammer drill and 3/4" concrete drill-bit. To assure full holding power, do not ream the hole or allow the drill to wobble. **(See Anchoring Details on Page 4)**
4. After drilling, remove dust thoroughly from each hole using compressed air and/or wire brush. Make certain that the column remains aligned with the chalk line during this process.
5. Assemble the washers and nuts on the anchors then tap into each hole with a block of wood or rubber hammer until the washer rests against the base plate. Be sure that if shimming is required that enough threads are left exposed.
6. Using a level, check column plumb for every side **(Fig. 7)**. If shimming is required, use supplied shim stock or 3/4" washers, placing shims as close as possible to the hole locations. This will prevent bending column bases.
7. With the shims and anchor bolts in place, tighten by securing the nut to the base then turning 2-3 full turns clockwise. Ensure anchor bolts are tightened to a minimum of 130 ft-lbs. of torque. DO NOT use an impact wrench for this procedure.

STEP 5: (Installing OFFSIDE COLUMN & OVERHEAD BEAM ASSEMBLY)

NOTE: Install Overhead Beam assembly to top of columns BEFORE drilling anchors for Offside column. This is to ensure that the Offside column can be properly positioned to be plumb and level.

1. Raise OFFSIDE column and position at the designated chalk locations, ensuring the upright is pre-installed to the top of the OFFSIDE column.
2. Assemble and mount the Overhead 'padded' Shut-Off Bar & Limit Switch assembly to the Overhead Beam, as shown below in **(Fig 8)**.

NOTE: Ensure to position the Limit Switch Box assembly on the same side as the Power Unit.

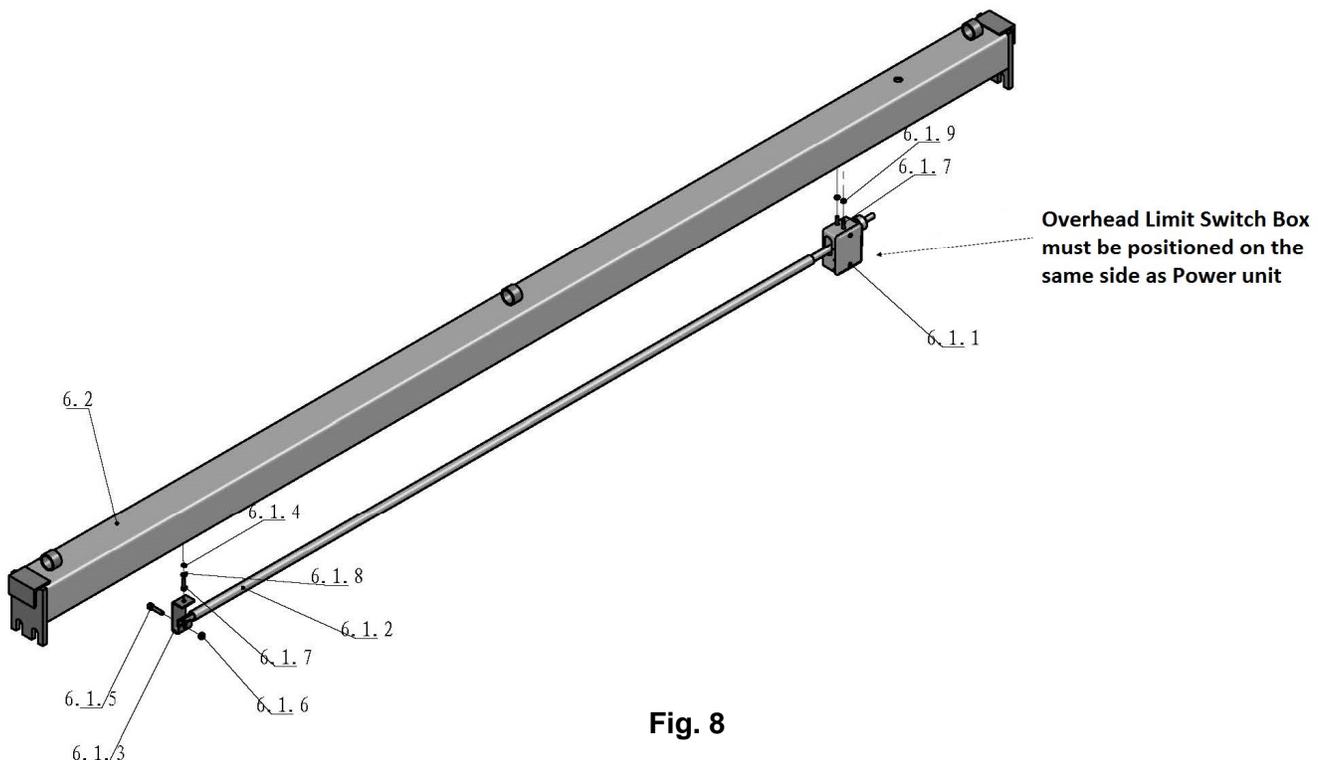


Fig. 8

3. Using a lifting device, raise the Overhead Beam assembly and connect to uprights at each end, using the bolts, nuts and washers, as shown in **(Fig. 9)**.
4. Use a tape measure to measure the diagonal distance between the opposite corners of the base plates on the columns. Equal values will ensure the lifting arms will be in square.
5. Secure OFFSIDE column to the floor following the same procedures as outlined in **STEP 4**.

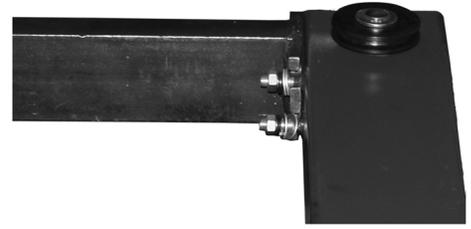


Fig. 9

STEP 6: (Installing POWER UNIT)

1. Attach the power unit to the mount bracket on the side of the Main Column using bolts, nuts and washers supplied **(Fig. 10)**.
2. Remove the vent plug from the power unit and fill the reservoir with hydraulic oil. Make sure the funnel used to fill the power unit is clean.

Suggestion: Use AW 32, or 46 Non-Detergent Non-Foaming Anti-Wear Hydraulic Oil SAE-10 (Texaco HD46 or equal). The unit will hold approximately ten quarts of fluid.



Fig. 10

STEP 7: (Installing / Routing EQUALIZER CABLES)

1. Raise and lock each carriage on the first safety latch engagement, approximately 30" high.
2. Make sure that the safety locks on each column are fully engaged before attempting to route equalizer cables.
3. Be sure each carriage is at the same height by measuring from the top of the base to the bottom of the carriage. This difference should be within 1/4".
4. Route the first cable. **(See Figs 11-14)** Screw the nut on the cable stud so that half thread pass through the nut. Pull the other end of the cable and screw the nut on it also. Then tighten both nuts.

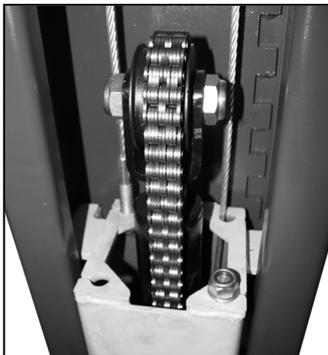


Fig. 11



Fig. 12



Fig. 13

(See Fig. 14 next page, for Cable Routing Diagram)

STEP 7: (Installing / Routing EQUALIZER CABLES) Cont.

Cable Routing Diagram

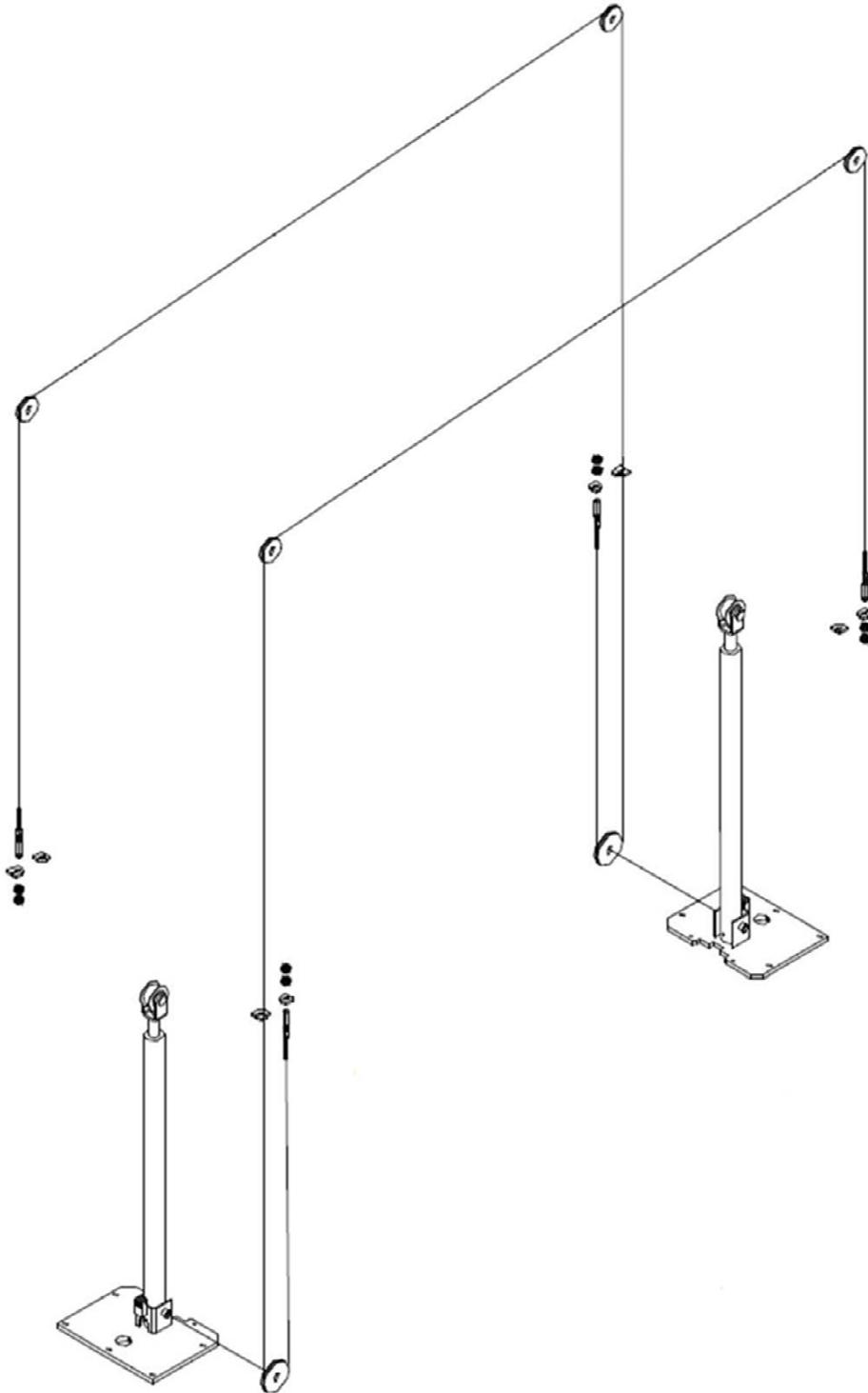


Fig. 14

5. Repeat above for the second cable.
6. Adjust each equalizer cable to approximately 1/2" side-to-side play. Ensure that each cable has equal tension. Check the carriage height to ensure both carriages are sitting on the same latch.

STEP 8: (Installing / Routing HYDRAULIC HOSES, HYDRULIC FITTINGS & HOSE COVERS)

1. Install & connect hydraulic hoses, fittings and hose covers, as shown below in (Figs. 15-17) along with the Exploded View #2 diagram on page 22.

NOTE: It is necessary to have hoses routed through Hose Covers (Fig. 17), along with ensuring the hydraulic T-Fitting's threads are fully tightened against the outside of Main column, as shown in (Figs. 15 & 16).



Fig. 15



Fig. 16

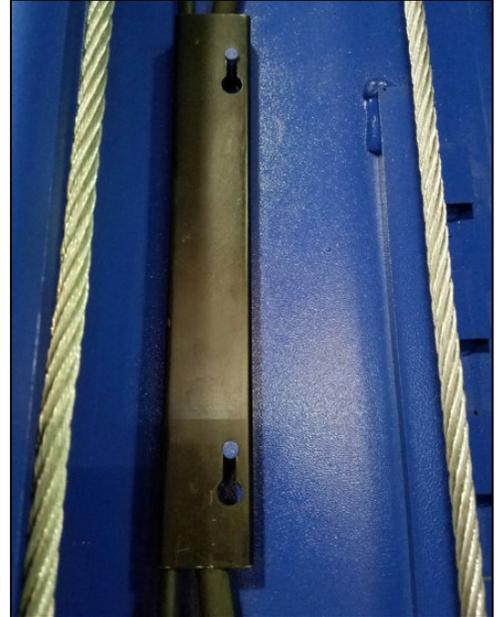
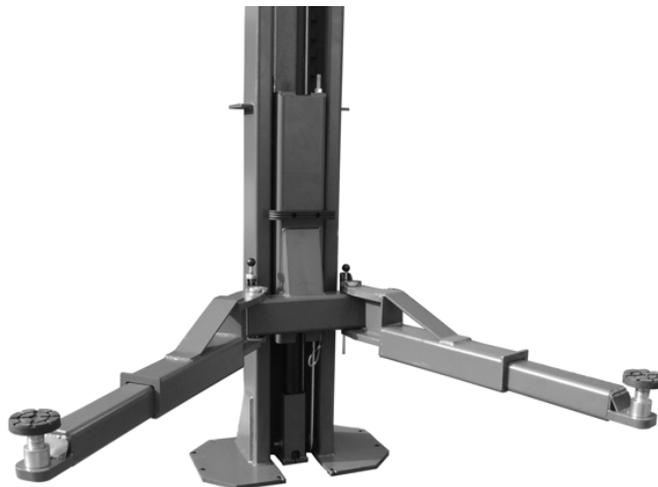


Fig. 17

CAUTION! When routing the hydraulic hoses, make sure hoses & fittings are clear of any moving parts

STEP 9: (Installing Swing Arms & Arm Restraints)

1. Install the **Swing Arms** on the carriages using the included swing arm pins to carriages, as shown below

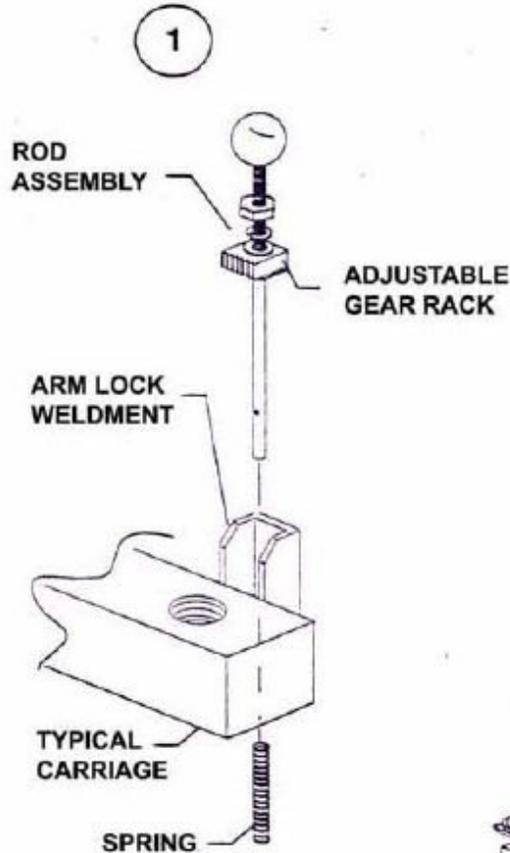


STEP 9: (Installing Swing Arms & Arm Restraints) Cont.

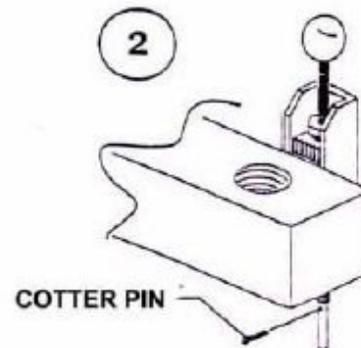
- 1 Install arm restraint mechanisms to each swing arm, as shown below in (Fig. 18).
- 2 Check for proper engagement for the arm restraints as the gear rack should fully engage the gear on the arm.

Arm Restraint Assembly & Adjustment

INSTALL ROD ASSEMBLY AS SHOWN



INSTALL COTTER PIN AS SHOWN TO ENSURE SPRING STAYS INPLACE.



ADJUST ROD HEIGHT WHEN CARRIAGE IS IN REST POSITION

4 USE 9/16 BOXED END WRENCH ON NUT & PLIERS ON ROD (AT THE BOTTOM) TO TIGHTEN NUT DOWN ON GEAR RACK. MAKE SURE GEAR IS ENGAGED.

SAEFTY IMPORTANCE!

BEFORE OPERATION USE. ADJUST GEAR RACK WITH SWING ARM INSTALLED & LIFT FULLY LOWERED. IF NOT PROPERLY ADJUSTED, MAY RESULT IN SERIOUS DAMAGE OR INJURY.

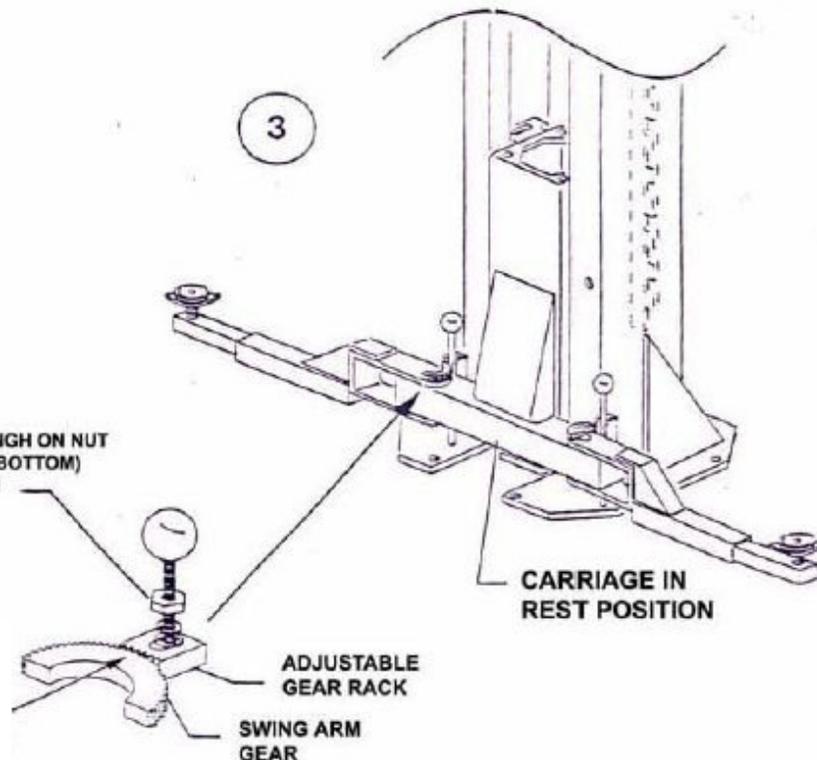


Fig. 18

STEP 10: (Electrical Connection to POWER UNIT & OVERHEAD LIMIT SWITCH)

1. Have a certified electrician make the electrical connection to the power unit. Use separate circuit for each power unit, as shown below in (Fig. 19).

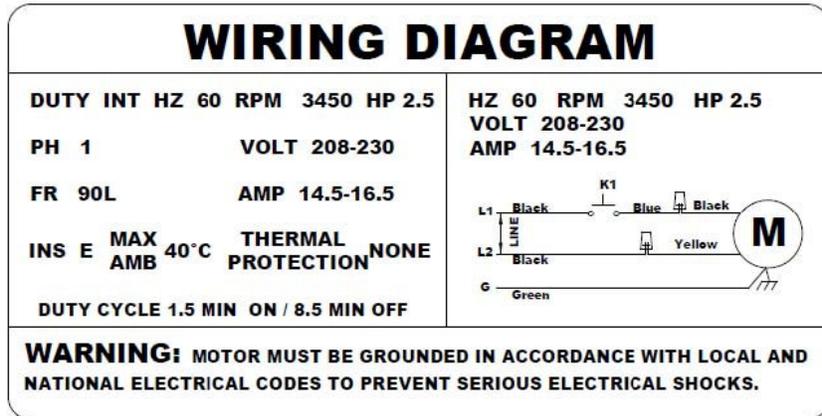


Fig. 19

IMPORTANT! The wiring must comply with local code. Protect each circuit with time delay fuse or circuit breaker. For 208V-230V single phase, use 20 amp fuse.

WARNING!! Never operate the motor in line voltage less than 208VAC as motor damage may occur.

2. Have a certified electrician make the electrical connection for the K2 overhead limit switch to power unit's switch box, as shown in (Fig. 20).

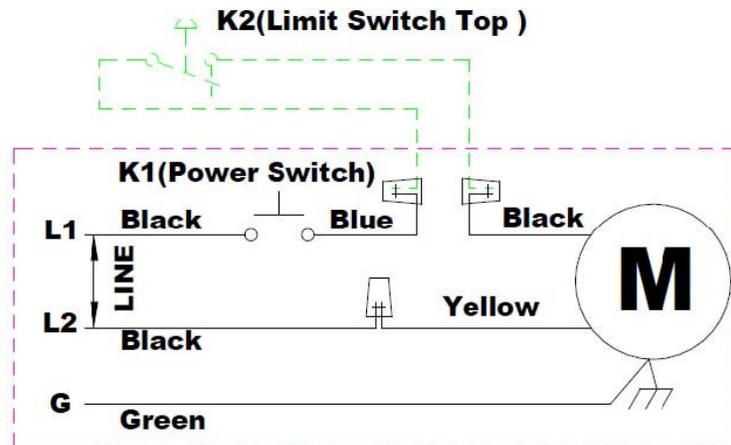


Fig. 20

3. Route limit switch cable thru crossbeam & Main column, as shown below in (Figs. 21-23).

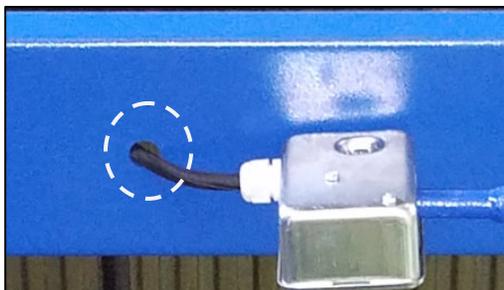


Fig. 21



Fig. 22



Fig. 23

STEP 11: (Checking Operation) See next page for detailed Operation Instructions:

- 1 Do not place any vehicle on the lift at this time. Cycle the lift up and down several times to ensure carriage latches click together and all air is removed from the hydraulic system.
- 2 To lower the lift, both carriage's safety latch releases must be manually pulled down to be released to lower lift (**Fig.24**). The latches will automatically reset once the lift ascends approximately 17" from base.
- 3 If latches click out of sync, tighten the equalization cable on the one that clicks first.

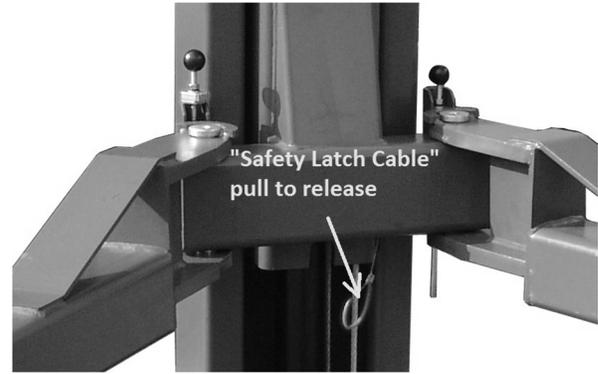


Fig. 24

THE LIFT IS NOW READY FOR USE.

IMPORTANT!

Read Safety & Operating Information on following pages before using lift.

OPERATION INSTRUCTIONS

RAISE LIFT

1. Read operating and safety manuals before using lift.
2. Always lift a vehicle according to the manufacturers recommended lifting points
3. Position vehicle between columns, as equally as possible.
4. Adjust swing arms so that the vehicle is positioned with the center of gravity midway between pads.
5. Use truck adapters as needed. Never exceed 9" of pad height.
6. Raise the lift by pressing button on power unit until support pads contact the underside of the vehicle and re-check to make sure vehicle is secure.
7. Raise vehicle to desired working height. The latch mechanism will 'trip over' when the lift raises and drop into each latch stop.
8. Press lowering 'release' lever on Power Unit to lower lift onto latches, to lock the lift in the proper safety position.

Note: Always lock the lift before going under the vehicle. Never allow anyone to go under the lift when raising or lowering. Read the safety procedures in the manual.

LOWER LIFT

1. Ensure tools, trays, stands and/or personal are removed from under vehicle.
2. Slightly raise lift until the safety latches clear latches.
3. Pull latch release cables on both sides.

WARNING: ALWAYS RELEASE BOTH SAFETY LATCHES ON EACH SIDE

4. Press the release lever on the power unit to lower the lift.
5. Before removing vehicle from lift area, position lift arms and supports to provide an unobstructed exit.

WARNING: NEVER DRIVE OVER LIFT'S ARMS.

Note: It is normal for an empty lift to lower slowly, it may be necessary to add weight.

SAFETY PROCEDURES

- Never allow unauthorized persons to operate lift. Thoroughly train new employees in the operation and care of lift.
- Caution: the power unit operates at high pressure.
- Remove passengers before raising vehicle.
- Prohibit unauthorized persons from being in shop area while lift is in use.
- Total lift capacity is 12,000 lbs. with 3,000 lbs. per arm pad. Never exceed the capacity.
- When approaching the lift with a vehicle, center the vehicle between the columns so that the tires will clear the swing arms easily. Slowly drive the vehicle up between the posts. Have someone outside the vehicle guide the driver.
- Always lift vehicle using all four arms. Never use lift to raise one end or one side of vehicle.
- Prior to lifting vehicle, walk around the lift and check for any objects that might interfere with the operation of lift and safety latches; tools, air hoses, shop equipment.
- Raise vehicles about 3" and check stability by rocking.
- Prior to lowering vehicle, walk around the lift and check for any objects that might interfere with the operation of lift and safety latches; tools, air hoses, shop equipment. Swing the arms out of the path and slowly drive the vehicle out. Have someone outside the vehicle guide the driver.

ALWAYS LOCK THE LIFT BEFORE GOING UNDER THE VEHICLE. NEVER ALLOW ANYONE TO GO UNDER THE LIFT WHEN RAISING OR LOWERING.

OWNER / EMPLOYER RESPONSIBILITIES

- Shall establish procedures to periodically maintain, inspect and care for the lift in accordance with the manufactures recommended procedures to ensure its' continued safe operations.
- Shall provide necessary lockout of energy sources per ANSIZ244.1 –1982 before beginning any lift repairs.
- Shall not modify the lift in any manner without prior written consent of the manufacture.

MAINTENANCE SCHEDULE

The following periodic maintenance is the suggested minimum requirements and minimum intervals; accumulated hours or monthly period, whichever comes sooner. If you hear a noise or see any indication of impending failure **cease operation immediately** – inspect, correct and / or replace parts as required.

WARNING OSHA AND ANSI REQUIRE USERS TO INSPECT LIFTING EQUIPMENT AT THE START OF EVERY SHIFT. THESE AND OTHER PERIODIC INSPECTIONS ARE THE RESPONSIBILITY OF THE USER.

DAILY PRE-OPERATION CHECK (8 HOURS)

The user should perform daily check. Daily check of the safety latch system is very important the discovery of device failure before needed could save you from expensive property damage, lost production time, serious personal injury and even death.

- Check safety lock audibly and visually while in operation
- Check safety latches for free movement and **full engagement with rack.**
- Check hydraulic connections, and hoses for leakage.
- Check cables connections-bends, cracks-and looseness
- Check for frayed cables in both raised and lowered position.
- Check snap rings at all rollers and sheaves.
- Check anchors, bolts, nut, and screws and tighten them.
- Check wiring & switches for damage.
- Keep base plate free of dirt, grease or any other corrosive substances.
- Check floor for stress cracks near anchor bolts.
- Check swing arm restraints.

WEEKLY MAINTENANCE (40 HOURS)

- Check anchor bolts torque to 130 ft-lbs. for the ¾" anchor bolts. Do not use impact wrench.
- Check floor for stress cracks near anchor bolts.
- Check hydraulic oil level.
- Check and tighten bolts and nuts, and screws.
- Check cylinder for free movement.
- Check cable pulley for free movement and excessive ware.

YEARLY MAINTENANCE

- Grease rub blocks and column surface contacting rub blocks
- Change the hydraulic fluid. Good maintenance procedure makes it mandatory to keep hydraulic fluid clean. No hard fast rules can be established;-operating temperature, type of service, contamination levels, filtration, and chemical composition of fluid should be considered. If operating in dusty environment shorter interval may be required.

Only a trained maintenance experts should perform the following items.

- Replace hydraulic hoses
- Replace chains and rollers.
- Replace cables and sheaves.
- Replace or rebuild air and hydraulic cylinders as required.
- Replace or rebuild pumps / motors as required.
- Check hydraulic and air cylinder rod and rod end (threads) for deformation or damage.
- Check cylinder mount for looseness and damage.

Relocating or changing components may cause problems. Each component in the system must be compatible; an undersized or restricted line will cause a drop in pressure. All valve, pump, and hose connections should be sealed and / or capped until just prior to use. Air hoses can be used to clean fittings and other components. However, the air supply must be filtered and dry to prevent contamination. Contamination is the most frequent cause of malfunction or hydraulic equipment.

TROUBLE SHOOTING

1. **Motor does not run:**

- A. Breaker or fuse blown
- B. Faulty wiring connections. Call electrician.
- C. Defective up button. Call electrician for checking.
- D. Defective Capacitor. Call electrician for checking.

2. **Motor runs but will not raise:**

- A. Oil level too low. Oil level should be just under the vent cap port when the lift is down!!!
- B. Check the clearance in the plunger valve of the lowering handle.
- C. Remove the check valve cover and clean ball and seat.
- D. A piece of trash is under check valve. Push handle down and push the up button at the same time. Hold for 10-15 seconds. This should flush the system.

3. **Oil blows out breather of power unit:**

- A. Oil reservoir overfilled.
- B. Lift lowered too quickly while under a heavy load.

4. **Motor hums and will not run:**

- A. Lift overloaded---remove excessive weight from lift
- B. Bad capacitor-----call electrician
- C. Low voltage-----call electrician
- D. Faulty wiring-----call electrician

5. **Lift jerks going up and down:**

- A. Air in hydraulic system-----Raise lift all the way to top and return to floor. Repeat 4-6 times with interval at least 2 min. Ensure to NOT overheat power unit.

6. **Oil leaks**

- A. Power unit-----If the power unit leaks hydraulic oil around the tank-mounting flange, check the oil level in the tank. The level should be two inches below the flange of the tank. Check with a screwdriver.
- B. Rod end of cylinder-----The rod seal of the cylinder is out. Rebuild or replace the cylinder.
- C. Breather end of the cylinder-----the piston seal of the cylinder is out. Rebuild or replace the cylinder.

7. **Lift makes excessive noise.**

- A. Carriage of the lift is dry and requires grease. Grease corners of columns.
- B. Cylinder pulley assembly or cable pulley assembly is not moving freely. Check and grease it.
- C. May have excessive wear on pins or cylinder yoke. Check and replace them.
- D. Seals are dry in hydraulic Cylinder(s).

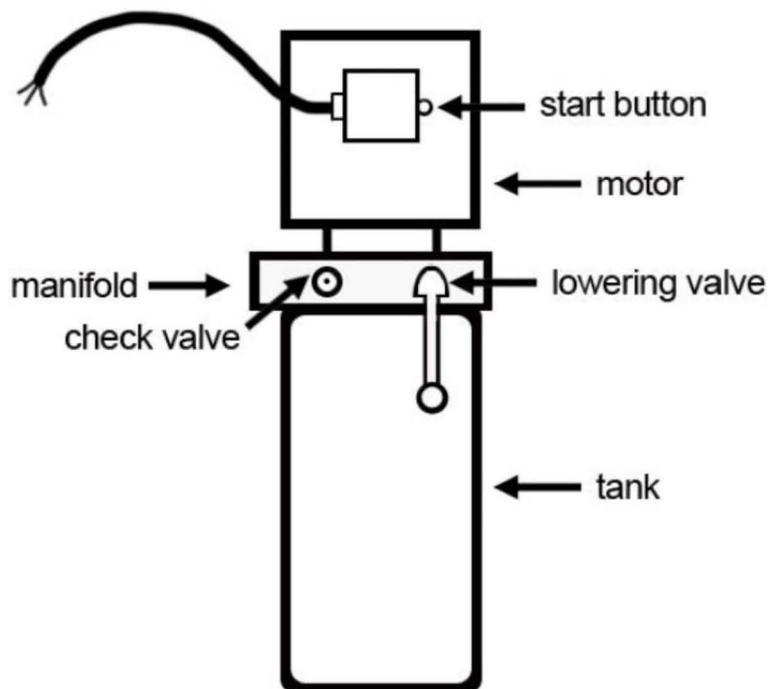
POWER UNIT PRIMING

IMPORTANT

POWER UNIT PRIMING PROCEDURE

THE PROBLEM: Power unit runs fine but will not pump any fluid.

Step 1 – Locate the check valve, the flush plug to the left of the lowering valve.
(See drawing below.)



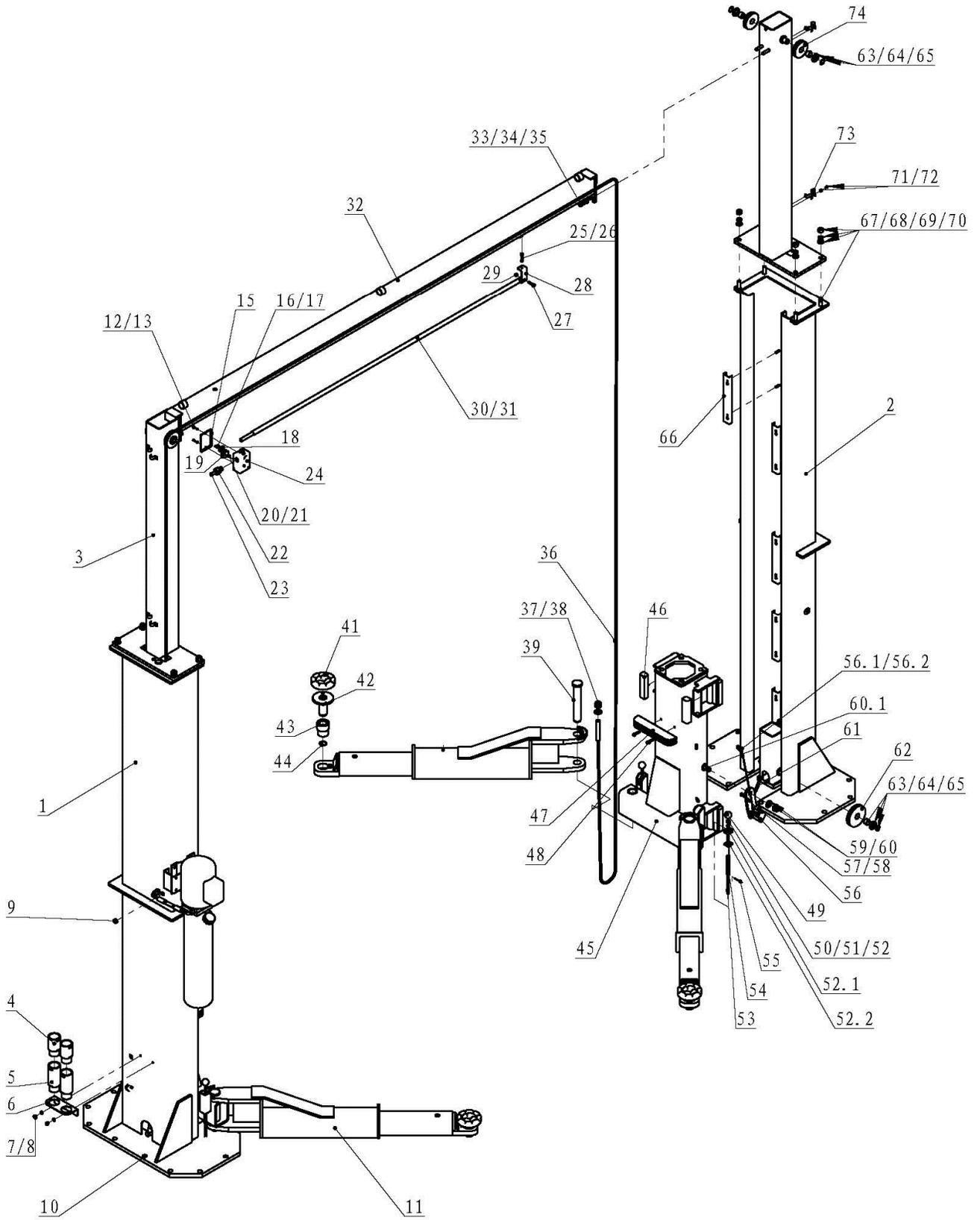
Step 2 – Using an Allen wrench and shop towel – with shop towel in place to catch fluid – loosen the check valve plug 2 ½ turns to allow it to leak.

Step 3 – Push the START button for one second, then release for three seconds.
Repeat these steps until unit starts pumping fluid.

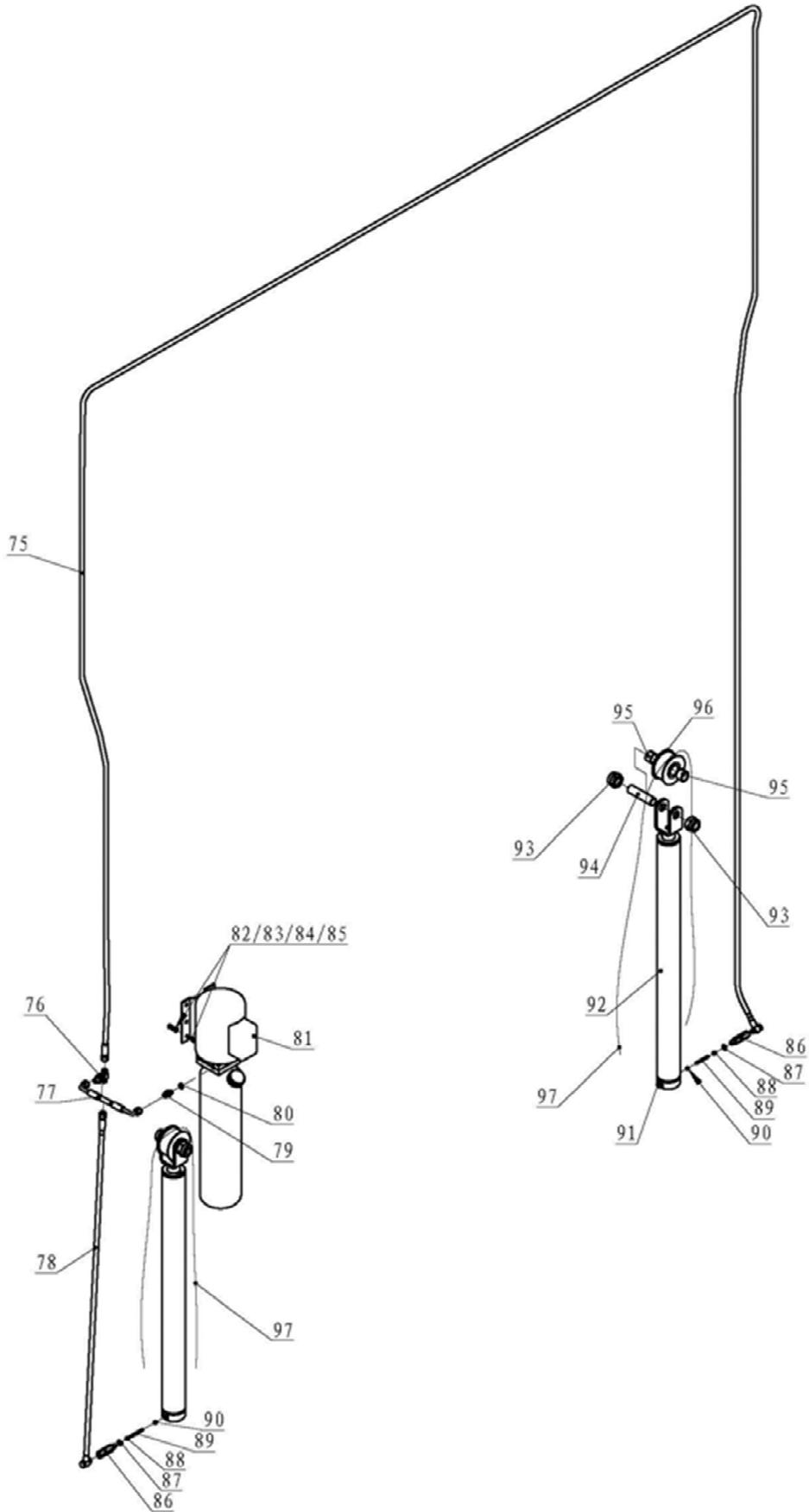
Step 4 – Tighten the check valve plug.

YOUR POWER UNIT SHOULD BE PRIMED

EXPLODED VIEW #1



EXPLODED VIEW #2



PARTS LIST

ITEM	Tux P/N	M-Ref P/N	DESCRIPTION	QTY	NOTES
1	TP15KC-KX-001	TT-6861KY-101-01-00A	Mainside Column	1	
2	TP15KC-KX-002	TT-6861KY-101-01-00B	Offside Column	1	
3	TP15KC-KX-003	TT-6861KY-103-01-00	Upright	1	
4	TP15KC-KX-004	TT-6961KY-300-03-00	Low Adaptor 3" (12/15KX)	4	
5	TP15KC-KX-005	TT-6961KY-300-02-00	High Adaptor 5" (12/15KX)	4	
6	TP15KC-KX-006	TT-6961KY-103-01	Adaptor Bracket (12/15KX)	2	Q235
7	TP15KC-KX-007	GB95-1985 D8	Flat Washer D8	4	
8	TP15KC-KX-008	GB818-85 M8X10	Screw M8x10	4	
9	TP15KC-KX-009	TT-6835-100-03	Cable Grommet	1	Rubber
10	TP15KC-KX-010		Anchor Bolt	20	D19,US
11	TP15KC-KX-011	TT-6961KY-300-01-00	Sym. Swing Arm (12/15KX)	4	
12	TP15KC-KX-012	GB818-2000 M4X14	Screw M4x14	2	
13	TP15KC-KX-013	GB95-1985 D4	Flat Washer D4	2	
15	TP15KC-KX-015		Cover	1	ST14
16	TP15KC-KX-016	GB818-2000 M3X20	Screw M3x20	2	
17	TP15KC-KX-017	GB6170-2000 M3	Nut M3	4	
18	TP15KC-KX-018		OH Shut-Off Kill Switch	1	25A
19	TP15KC-KX-019		Plate	1	Q235
20	TP15KC-KX-020	GB818-2000 M4X25	Screw M4x25	2	
21	TP15KC-KX-021	GB6170-2000 M4	Nut M4	6	
22	TP15KC-KX-022	PG13.5	Cable Connector	1	
23	TP15KC-KX-023		Cable, OH Shut-Off	1	L=4.6
24	TP15KC-KX-024		Switch Box, OH Shut-Off	1	ST14
25	TP15KC-KX-025	GB70.1-2000 M6X25	Screw M6x25	3	
26	TP15KC-KX-026	GB6170-2000 M6	Nut M6	4	
27	TP15KC-KX-027	GB70.1-2000 M8X35	Screw M8x35	1	
28	TP15KC-KX-028	TT-6643-L104A	Bracket, OH Shut-Off Bar	1	Q235-B
29	TP15KC-KX-029	GB6170-2000 M6	Nut M6	1	
30	TP15KC-KX-030	DL38G-L103A-00	OH Shut-Off Bar	1	
31	TP15KC-KX-031		Foam Rubber	1	
32	TP15KC-KX-032	TT-6861KY-700-01-00	Overhead Beam	1	
33	TP15KC-KX-033	GB6170-2000 M12	Nut M12	4	
34	TP15KC-KX-034	GB93-1987 D12	Lock Washer	4	
35	TP15KC-KX-035	GB95-1985 D12	Flat Washer D12	4	
36	TP15KC-KX-036	TPO15-505-01	Steel Cable – 487.4"	2	L-12380mm
37	TP15KC-KX-037	GB95-85 d20	Flat Washer D20	4	
38	TP15KC-KX-038	GB889.1-2000 M20	Self-Lock Nut M20	4	
39	TP15KC-KX-039	TPO15-300-02	Swing Arm Pin (12/15KX)	4	

41	TP15KC-KX-041	TT-6934-046405772	Rubber Pad, Swivel Pad	4	Rubber
42	TP15KC-KX-042	TT-6961KY-048417190L	Swivel Pad Weldment	4	
43	TP15KC-KX-043	TT-6961KY-048417160	Swivel Pad, Screw Collar	4	45
44	TP15KC-KX-044	GB895.2-1986 D35	Circlip D35	4	
45	TP15KC-KX-045	TT-6961KY-200-01-00	Carriage (12/15KX)	2	
46	TP15KC-KX-046	TPO15-200-04	Sliding Rub Block	16	
47	TP15KC-KX-047	DL38G-C116A	Rubber Door Guard (12/15KX)	2	Rubber
48	TP15KC-KX-048	GB70.1-2000 M8X35	Screw M8x35	4	
49	TP15KC-KX-049		Pull Knob, Arm Restraint	4	
50	TP15KC-KX-050	GB6170-2000 M10	Nut M10	4	
51	TP15KC-KX-051	GB93-1987 D10	Lock Washer D10	4	
52	TP15KC-KX-052	GB95-1985 D10	Flat Washer D10	4	
52.1	TP15KC-KX-052.1	TPO15-200-03-01	Gear Bar, Arm Restraint	4	45
52.2	TP15KC-KX-052.2	TPF4A-200-11-05	Plate, Arm Restraint	4	Q235-A
53	TP15KC-KX-053	TPO15-200-03-04	Rod, Arm Restraint	4	
54	TP15KC-KX-054	TPO15-200-03-03	Spring, Arm Restraint	4	65Mn
55	TP15KC-KX-055	GB91 2.5X45	Split Pin D2.5x45	4	
56	TP15KC-KX-056	TPF4-300-00	Lock Latch	2	
56.1	TP15KC-KX-056.1	TPF4-300-05-01	Pull Cable	2	
56.2	TP15KC-KX-056.2	TPF4-300-05-02	Slot	4	
57	TP15KC-KX-057	TPF4-300-09	Spring	2	65Mn
58	TP15KC-KX-058	GB818-2000 M6X30	Screw M6x30	2	
59	TP15KC-KX-059	GB95-1985 D20	Flat Washer	4	
60	TP15KC-KX-060		Self-Lock Nut 3/4-16	2	3/4, -16
60.1	TP15KC-KX-060.1		Bolt 3/4-16	2	3/4, -16,L=45
61	TP15KC-KX-061	TPO15-400-01	Spring	2	65Mn
62	TP15KC-KX-062	TPO15-101-02	Cable Pulley - Lower	2	45
63	TP15KC-KX-063	SF-1 2519	Bushing	6	
64	TP15KC-KX-064	GB95-1985 D24	Flat Washer D24	6	
65	TP15KC-KX-065	GB894.1 D25	Circlip D25	6	
66	TP15KC-KX-066	TT-6835-100-02NEW	Hose Cover	10	Q235-A
67	TP15KC-KX-067	GB5783-2000 M16X55	Bolt M16x55	8	
68	TP15KC-KX-068	GB95-1985 D16	Flat Washer D16	8	
69	TP15KC-KX-069	GB93-1987 D16	Lock Washer D16	8	
70	TP15KC-KX-070	GB6170-2000 M16	Nut M16	8	
71	TP15KC-KX-071	GB818-2000 M6X10	Screw M6x10	8	
72	TP15KC-KX-072	GB95-1985 D6	Flat Washer	8	
73	TP15KC-KX-073	TPF4-100-15	Hose Clamp	8	Q235-A
74	TP15KC-KX-074	TPO15-103-02	Cable Pulley – Upper	4	45
75	TP15KC-KX-075	TT-6861KY-500-03	Overhead, Hyd. Hose – 429.1”	1	L=10900mm
76	TP15KC-KX-076	TT-6835-500-04	Hyd. T-Fitting	1	

77	TP15KC-KX-077	TT-6961KY-500-01	MS, Short, Hyd. Hose - 13.4"	1	L=340mm
78	TP15KC-KX-078	TT-6961KY-500-02	MS, Low Hyd. Hose - 63.2"	1	L=1605mm
79	TP15KC-KX-079	TT-6934-500-04KY	Pump Hyd. Fitting	1	45
80	TP15KC-KX-080		O-Ring	1	D14
81	TP15KC-KX-081	PU-220V-L-H-X	220V Power Unit	1	DURO
82	TP15KC-KX-082	GB5781-86 M8X25	Bolt M8x25	4	
83	TP15KC-KX-083	GB95-1985 D8	Flat Washer D8	4	
84	TP15KC-KX-084	GB93-1987 D8	Lock Washer D8	4	
85	TP15KC-KX-085	GB6170-2000 M8	Nut M8	4	
86	TP15KC-KX-086	TT-6934-500-02KY	Hex Pipe Fitting	2	
87	TP15KC-KX-087		Combined Bushing	6	M14
88	TP15KC-KX-088	TT-6934-500-06	Throttle Valve	2	40Cr
89	TP15KC-KX-089	TT-6444-03	Valve Spring	2	65Mn
90	TP15KC-KX-090	TT-6934-500-07	Valve Insert	2	40Cr
91	TP15KC-KX-091	JB/ZQ4770	Cap Nut M14	2	45
92	TP15KC-KX-092	TPO15-NEW	Cylinder	2	
93	TP15KC-KX-093	GB889.1 M30	Self-Lock Nut M30	4	
94	TP15KC-KX-094	TPO15-501-06	Pin	2	45
95	TP15KC-KX-095		Bushing	4	30*38*28
96	TP15KC-KX-096	TPO15-501-05	Chain Roller	2	45
97	TP15KC-KX-097		Chain	2	LH1246*115

LIMITED WARRANTY

Structural Warranty:

The following parts and structural components carry a five year warranty:

Columns	Arms	Uprights	Swivel Pins
Legs	Carriages	Overhead Beam	
Tracks	Cross Rails	Top Rail Beam	

Limited One-Year Warranty:

Tuxedo Distributors, LLC (Tuxedo) offers a limited one-year warranty to the original purchaser of Lifts and Wheel Service equipment in the United States and Canada. Tuxedo will replace, without charge, any part found defective in materials or workmanship under normal use, for a period of one year after purchase. The purchaser is responsible for all shipping charges. This warranty does not apply to equipment that has been improperly installed or altered or that has not been operated or maintained according to specifications.

Other Limitations:

This warranty does not cover:

1. Parts needed for normal maintenance
2. Wear parts, including but not limited to cables, slider blocks, chains, rubber pads and pulleys
3. Replacement of lift and tire changer cylinders after the first 30 days. A seal kit and installation instructions will be sent for repairs thereafter.
4. On-site labor

Upon receipt, the customer must visually inspect the equipment for any potential freight damage before signing clear on the shipping receipt. Freight damage is not considered a warranty issue and therefore must be noted for any potential recovery with the shipping company.

The customer is required to notify Tuxedo of any missing parts within 72 hours. Timely notification must be received to be covered under warranty.

Tuxedo will replace any defective part under warranty at no charge as soon as such parts become available from the manufacturer. No guarantee is given as to the immediate availability of replacement parts.

Tuxedo reserves the right to make improvements and/or design changes to its lifts without any obligation to previously sold, assembled or fabricated equipment.

There is no other express warranty on the Tuxedo lifts and this warranty is exclusive of and in lieu of all other warranties, expressed or implied, including all warranties of merchantability and fitness for a particular purpose.

To the fullest extent allowed by law, Tuxedo shall not be liable for loss of use, cost of cover, lost profits, inconvenience, lost time, commercial loss or other incidental or consequential damages.

This Limited Warranty is granted to the original purchaser only and is not transferable or assignable.

Some states do not allow exclusion or limitation of consequential damages or how long an implied warranty lasts, so the above limitations and exclusions may not apply. This warranty gives you specific legal rights and you may have other rights, which may vary from state to state.

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